

Work Order ID 58783

Tuesday, May 18, 2010 3:35:44 PM



Page 1

Item ID: D3912-1

Accept



Setup Start



Revision ID:

Item Name: Eyebolt

Stop



Start Date: 5/18/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/21/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: mf Date: 10-5-18

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3912

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA871AND DWG

Prog Rev:

Dwg Rev: AJL 10/05/206

Deburr as required

110

QC2- Inspect parts off machine FA1/FA1B

0.00



QC

Memo

0.00

Quality Control

JL 10/05/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

10.5.21

6

130

Identify as per dwg & Stock Location: 96

0.00



Packaging

Memo

0.00

Packaging

10.5.21 WSP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/25
C21015124

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Tuesday, May 18, 2010 3:35:44 PM

Page 1

Work Order ID: 58783



Parent Item: D3912-1



Parent Item Name: Eyebolt

Start Date: 5/18/2010

Required Date: 5/21/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M303R2.000		Purchased	No			100	f	7.2400	0.25			



303 ROUND BAR 2"

Location

Loc Qty

Loc Code

MAT029

7.24

113341

7.24

1.4 SL 10/05/20

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 58783
Description: eye bolt		Part Number: D3912-1
Inspection Dwg: D3912	Rev: A	Page 1 of 1

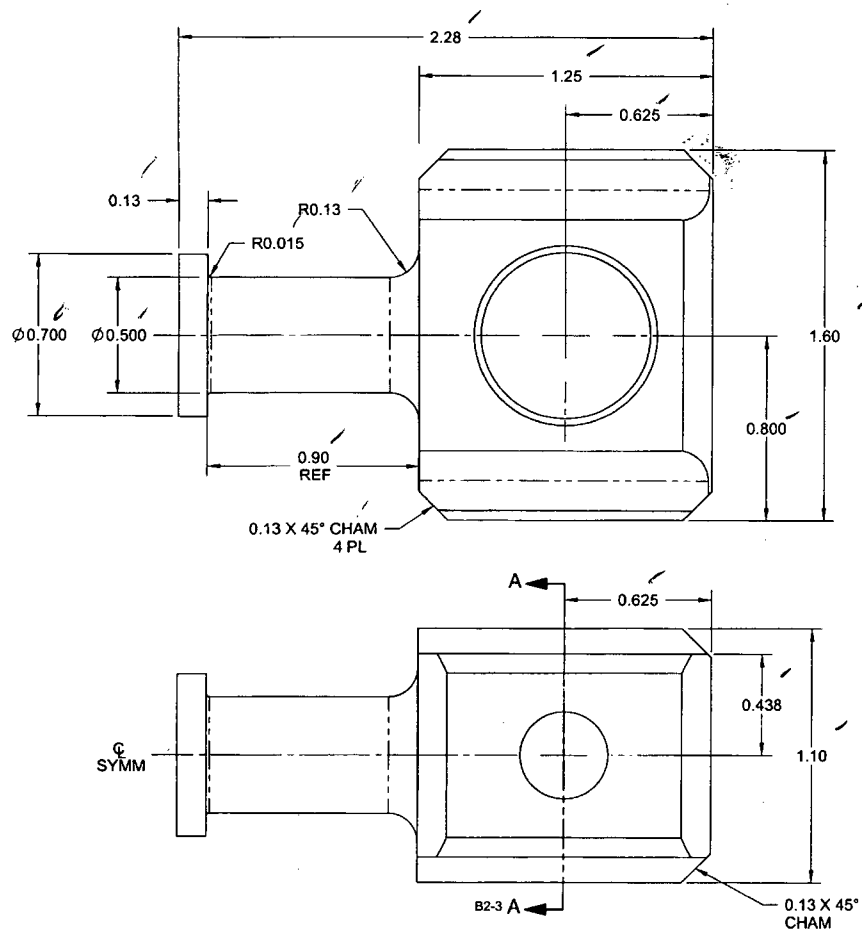
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.700	$\pm .010$.700	✓			
.500	$\pm .010$.500	✓			
.13	$\pm .030$.131	✓			
5.015	$\pm .015$.015	✓			
5.13	$\pm .030$.125	✓			
.90	$\pm .030$.899	✓			
.13x45°	$\pm .030 \pm .5^\circ$.145x45°	✓			
.800	$\pm .010$.801	✓			
1.60	$\pm .030$	1.601	✓			
.625	$\pm .010$.626	✓			
1.25	$\pm .030$	1.250	✓			
2.28	$\pm .030$	2.282	✓			
.625	$\pm .010$.626	✓			
.438	$\pm .010$.439	✓			
1.10	$\pm .030$	1.101	✓			
Ø.719	$\pm .010$.724	✓			
1.75	$\pm .030$	1.750	✓			
1.00	$\pm .030$	1.003	✓			
.30	$\pm .030$.299	✓			
.88	$\pm .030$.881	✓			
.11	$\pm .030$.109	✓			
5.13	$\pm .030$.125	✓			
.030x45°	$\pm .010 \pm .5^\circ$.03x45°	✓			

Measured by: JL	Audited by: [Signature]	Prototype Approval:	N/A
Date: 10/05/20	Date: 10.5.21	Date:	N/A

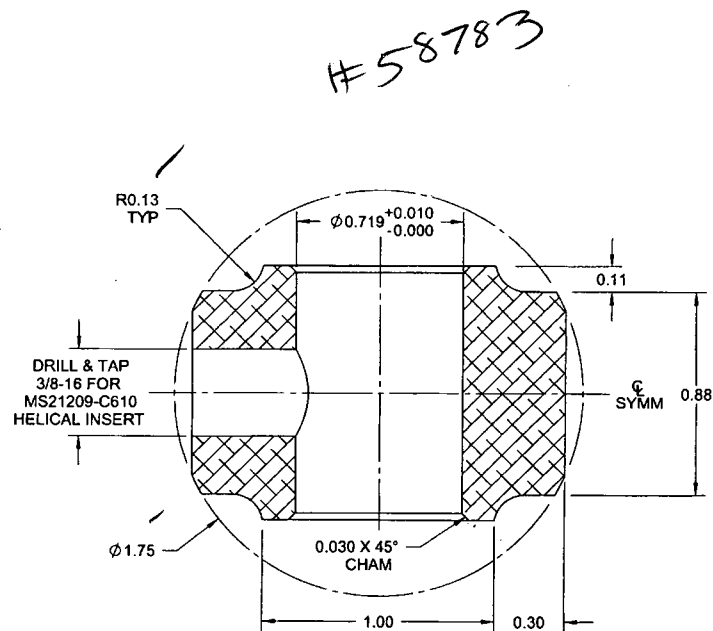
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3912-1 EYEBOLT

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.49 lbs



SECTION A-A B6-3

RELEASED
2010-03-12
JMP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D3912	SHEET 2 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	EYEBOLT RECEIVER ASSY	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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